Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040266	THY001-VC	1	1	Net 30	M17-4-H1150-R4.000	17-4 SS H1150 Round Bar 4.000"" MATERIAL: 17-4 PH CONDITION H1150 MATERIAL: 17-4 PH / S I7400 / TYPE 630 SS ROUND BAR GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD STRENGTH PER TABLE MINIMUM ULTIMATE STRENGTH PER TABLE SPECIFICATION: AMS 5643 OR ASTM A564				6	6/27/2018	6		S084786	Stock	6/27/2018	$ 165.83 / ft	0		$995.00	Thyssenkrupp Materials CA Ltd
		2			M6061T6B2.250X4.000	6061T6 Bar 2.250 X 4.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12		12		S084787	Stock	6/27/2018	$ 28.05 / ft	0		$336.57	Thyssenkrupp Materials CA Ltd
		3			M6061T6B2.500X04.500	6061-T6 Bar 2.50 X 4.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				6		6		S084788	Stock	6/27/2018	$ 35.83 / ft	0		$215.00	Thyssenkrupp Materials CA Ltd
		4			M6061T6B2.500X01.250	6061-T6 Bar 2.50 X 1.25 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12		12		S084789	Stock	6/27/2018	$ 9.74 / ft	0		$116.87	Thyssenkrupp Materials CA Ltd
									Total:	36		36								$1,250.07	

Plex 6/27/2018 10:59 AM dart.Tollis.Andrew

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO040266

Supplier: THY001-VC
Thyssenkrupp Materials CA Ltd
O/A VPK Metal- c/o T27540
PO Box 4275, Postal"A"
Toronto
ON
M5W 5V8 Canada
Phone: 905 669 9444
Fax: 905 738 9033

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040266
PO Date: 6/20/18
Due Date: 6/27/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: quote no. 1203154691

E-MAILED JUN 20 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M17-4-H1150-R4.000		17-4 SS H1150 Round Bar 4.000" MATERIAL: 17-4 PH CONDITION H1150 MATERIAL: 17-4 PH / S I7400 / TYPE 630 SS ROUND BAR GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD STRENGTH PER TABLE MINIMUM ULTIMATE STRENGTH PER TABLE SPECIFICATION: AMS 5643 OR ASTM A564	Firmed	6/27/18	6 ft	0 ft 6ft	6 ft	$165.8333/ft 18/06/27	$995.00
2		M6061T6B2.250X4.000		6061T6 Bar 2.250 X 4.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/27/18	12 ft	0 ft 12	12 ft	$28.0475/ft 18/06/27	$336.57

Plex 6/20/18 11:44 AM dart.lavoie.chantal

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3 AT		M6061T6B2.500X04.500		6061-T6 Bar 2.50 X 4.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/27/18	6 ft	0 ft 6ft	6 ft	$23.8434/ft AT 18/06/27	$143.06
4 AT		M6061T6B2.500X01.250		6061-T6 Bar 2.50 X 1.25 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	6/27/18	12 ft	0 ft 12ft	12 ft	$9.7391666/ft AT 18/06/27	$116.87
5		M17-4-B1.250X2.000		17-4 SS Bar 1.250 x 2.00 : MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST BE ALONG LENGHT OF BAR MIN. YIELD TENSILE STRENGTH = 100 KSI MIN. ULTIMATE TENSILE STRENGTH = 150 KSI receive ft	Firmed	7/9/18	24 ft	0 ft	24 ft	$46.20/ft	$1,108.80
										Grand Total:	**$2,700.30**

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/20/18 11:44 AM dart.lavoie.chantal

thyssenkrupp Materials NA

JC

(1) AY

thyssenkrupp

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	06/27/2018
DOC. NO:	2406052923*
BOL. NO:	2406052923
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303UA**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

MTR

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA
**** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ****
**** REFERENCED ON IT ****

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG
0010	**CONDITION: H1150** **GRAIN MUST BE ALONG LENGTH OF BAR** **AMS 5643 OR ASTM A564**	1 PC	1008749583
	SSRD00764	261 lb	
	T-17-4 Stainless Steel H1150 Double Heat Treat HRAP Round UT 4.0000 " (+.0625-0) X 72 RBW Cutting - Standard +.125 Cut To Length 72.0000 " 1 Actual Chemistry/Act. Physical Standard Packaging		
	CONDITION: H1150 **GRAIN MUST BE ALONG LENGTH OF BAR** **AMS 5643 OR ASTM A564**		

TAGNUM	QTY	UOM	VEND	VENDPO	HLOT	PCS	---	COM
1013988781	1	PC	VALBRUNA	0000265556	259563 H	1		

SAE AMS 5643|U;ROHS COMPLIANT;ASTM A 564/A 564M|2013

Total Gross Weight 263.000 lb

All items, not declared as partial delivery, are final quantities.
Delivery Terms: PPD gem. Incoterms 2000 Prepaid PREPAID

thyssenkrupp Materials NA
22355 W 11 Mile Road
Southfield, MI 48033

thyssenkrupp Materials NA

thyssenkrupp

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	06/27/2018
DOC. NO:	2406052923*
BOL. NO:	2406052923
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303UA**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date ou la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance

Accu Test Labs L.L.P.
P.O. Box 802404 ◆ Houston, TX 77280-2404 ◆ Telephone (713) 460-3655 ◆ Fax (713) 460-3695

776378.00-RPT

Accredited
ISO 9001 / 17025

To: ThyssenKrupp Materials NA
Copper & Brass Sales Division
P.O. Box 5116
Southfield, MI 48086-5116

Report Date: 3/10/2017
Report No: 776378.00
Rev: A
Cust Acct: THY086

Ordered By: Kari Buchala
PO: 5520120553-37A

Material: 17-4 H1150 Double Heat Treat HRAP 4"OD X 6"Long Test Piece
Heat/ID: 259563 Tag:1007207051
Job Info:

Tensile Test Results

No/Location	Size (in.)	Area (in^2)	Ult. Load (lbs.)	Yield (psi)	Tensile (psi)	Elong (%)	R. of A. (%)	Fracture
1	.502			114,000	138,800	22.4	62.4	

Unless otherwise stated, yield stress is 0.2% offset, gauge length is 2 in. for 1/2 in. bars or 1 in. for 1/4 in. bars.

Document Reviewed By: Stephanie Valencia
Stephanie Valencia
Documentation Specialist

Our reports are for the exclusive use of our customer and our name may be used only with prior written approval. Our reports apply only to the sample tested or inspected and do not necessarily represent the quality of other apparently similar or identical materials. All test specimens and testing conforms to ASTM A-370 requirements unless otherwise stated. This test report shall not be reproduced, except in full, without the written approval of Accu-Test Labs LLP.

This report contains 1 page(s)

SPECIFICATION CONTROL DRAWING

C PURCHASE MATERIAL: 17-4 PH / S17400 / TYPE 630 SS ROUND BAR
GRAIN MUST BE ALONG LENGTH OF BAR
MINIMUM YIELD STRENGTH PER TABLE
MINIMUM ULTIMATE STRENGTH PER TABLE

C SPECIFICATION: AMS 5643 OR ASTM A564

C PART NUMBER: M17-4-| HHHHH-COND | R | X.XXX O.D. | WHERE: HHHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW)
X.XXX = DIAMETER (IN INCHES)

C MATERIAL CONDITION TABLE:

CODE	CONDITION	MIN YIELD TENSILE STRENGTH (KSI)	MIN ULTIMATE TENSILE STRENGTH (KSI)
(OMITTED)	NONE SPECIFIED (CONDITION A NOT ACCEPTABLE)	100	150
H900	H900	170	190
H925	H925	155	170
H1025	H1025	145	155
H1075	H1075	125	145
H1100	H1100	115	140
H1150	H1150	105	135
CONDA	CONDITION A (SOLUTION TREATED)		

NOTES: MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS

MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE

CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND SHOULD ALWAYS BE HEAT TREATED

C EXAMPLES:

PART	PART NUMBER
4.000" DIAMETER BAR MIN UTS = 150 KSI, MIN YTS = 100 KSI	M17-4-R4.000
2.500" DIAMETER BAR H900 CONDITION	M17-4-H900-R2.500
3.250" DIAMETER BAR H1025 CONDITION	M17-4-H1025-R3.250
0.750" DIAMETER BAR A CONDITION	M17-4-CONDA-R0.750

RELEASED
2017 -10- 31
ECN17-728

APPROVED

REV.	DESCRIPTION	BY	DATE
C	ADDED MATERIAL CONDITION (CIR17-107)	NO	17.09.14
B	REFORMAT DWG, S17400/TYPE 630 ADDED TO PURCHASE MATERIAL (ZN D8-1), ADD A564 SPEC (C8-1), REF PAR 08-020A	VS	10.05.20
A	NEW ISSUE	CP	05.03.16

DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	NO	
CHECKED	CP	DRAWING NO. M17-4-R — REV. C
MFG. APPR.	RA	SHEET 1 OF 1
APPROVED	WM	TITLE: 17-4 SS ROUND BAR — SCALE: NTS
DE APPR.	CP	
DATE	17.09.14	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17-4-H1150-R4.000

DATE: 18/06/27

PO / BATCH NO.: PO040266/5084786

MATERIAL CERT REC'D: Yes

QUANTITY RECEIVED: 6ft

QUANTITY INSPECTED: 6ft

QUANTITY REJECTED: 0

THICKNESS ORDERED: 4.000"

THICKNESS RECEIVED: 4.000"

SHEET SIZE ORDERED: —

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	AMS 5643
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	M1: 259563
CORRECT MATERIAL IDENTFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: DAS 9 9.89	SIGNED OFF BY:
DATE: 18/06/27	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

JC

thyssenkrupp Materials NA

thyssenkrupp

1 AV

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

MTR

DATE:	06/27/2018
DOC. NO:	2406057366*
BOL. NO:	2406057366
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303UA**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA
**** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ****
**** REFERENCED ON IT ****

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG
0010	**AMS-QQ-A-225/8, AMS-4160, ASTM B211**	1	1008750487
	ALREC00025	PC	
	6061 T6511 Aluminum Extruded Rectangular		
	2.25000 (+-.024) X 4.0000 (+-.034) X 144 Mill Length	129 lb	
	Nominal Chemistry/Act Physical		
	Standard Packaging		
	AMS-QQ-A-225/8, AMS-4160, ASTM B211		

TAGNUM	QTY	UOM	VEND	VENDPO	HLOT	PCS	---	COM
2001379154	1	PC	SERVICE C	5400398986	20180733	1		

ROHS COMPLIANT;ASTM B 221|2014

Total Gross Weight 131.000 lb

All items, not declared as partial delivery, are final quantities.
Delivery Terms: PPD gem. Incoterms 2000 Prepaid PREPAID

thyssenkrupp Materials NA
22355 W 11 Mile Road
Southfield, MI 48033

thyssenkrupp Materials NA

thyssenkrupp

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	06/27/2018
DOC. NO:	2406057366*
BOL. NO:	2406057366
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303UA**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date ou la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance

Service Center Metals
5850 Quality Way
Prince George, VA 23875

Can Do.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Made In the U.S.A.

OUR ORDER NUMBER	ITEM
949765	10

BILL TO: Thyssenkrupp Materials NA
SHIP TO: ThyssenKrupp Materials NA-Concord,ON
Quantity Certified 1,150 lbs 9pcs

MANIFEST NUMBER: 366568
CUSTOMER PO: 5400398986
CUSTOMER PART NUMBER: ALREC00025

DIE NUMBER: MRB1807
ALLOY / TEMPER: 6061-T6511
DESCRIPTION: MQRB 2.250x4.000

DATE OF SHIPMENT: 5/8/2018
SALESPERSON: D.Schroeder (Canada)

CERTIFICATION: ASTM-B221-14 StencilCont
SPECIFICATION: RoHS 2011/65/EU Compliant

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

SCM is ISO 9001-2015 certified *This product is RoHS-2, REACH, and DFARS compliant*

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI) min	Ultimate Tensile Strength (KSI) max	Yield Strength (KSI) min	Yield Strength (KSI) max	Percent Elongation min	Percent Elongation max
1	201807337	4/24/18	51.50	51.50	48.10	48.10	14.70	14.70
1	201808301	5/7/18	49.40	49.40	45.40	45.40	18.00	18.00

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	AL	Others Each	Others Total	Melt Source:
001J180417B	201807337	6061	0.74	0.36	0.31	0.10	0.90	0.11	0.07	0.03	97.38	0.05	0.15	*United States of America*
001M180428A	201808301	6061	0.73	0.38	0.31	0.11	0.88	0.11	0.06	0.03	97.38	0.05	0.15	*United States of America*

SCM products are melted and extruded in the USA

Print Date: 5/8/2018

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 3/14/2018

From: TK Materials CA, Ltd.
Cust. DART AEROSPACE LTD
CstAr
Wgt.: 129 LB

Del.: 2406057366
CstOr PO040266
Date 06/26/2018

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS ~~4117~~/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

B

PART NUMBER: M6061T6B | T.TTT | X | WW.WWW
THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WW WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
2009 -05- 0 0

REV	DESCRIPTION	BY	DATE
B	REMOVE QQ-A-750/11 OPTION REFORMAT NOTES ADD ASTM B211/B221 (ZN D7-1)	LP	09 07 13
A	NEW ISSUE	DS	01 06 08

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY ONTARIO CANADA
DRAWN		
CHECKED		DRAWING NO M6061T6B — REV. B
MFG. APPR.		SHEET 1 OF 1
APPROVED		TITLE 6061-T6 BAR — SCALE NTS
DE APPR		
DATE	09.07.13	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B2.250x4.000 PO / BATCH NO.: P0040266/5084787

DATE: 18/06/27

MATERIAL CERT REC'D: Yes THICKNESS ORDERED: 2.25"

QUANTITY RECEIVED: 12ft THICKNESS RECEIVED: 2.25"

QUANTITY INSPECTED: 12ft SHEET SIZE ORDERED: —

QUANTITY REJECTED: Ø SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	AMS-4160
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HT:201807337
CORRECT MATERIAL IDENTFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: AT	SIGNED OFF BY:
DATE: 18/06/27	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

thyssenkrupp Materials NA

thyssenkrupp

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

(1)

A2 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	06/27/2018
DOC. NO:	2406053413*
BOL. NO:	2406053413
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303-A**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA
**** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ****
**** REFERENCED ON IT ****

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG
0010	**AMS-QQ-A-225/8,AMS-4160, ASTM B211 OR ASTM B221**	1 PC	1008752812
	ALREC00215	80	
	6061 T6511 Aluminum Extruded Rectangular	lb	
	2.50000 (+-.024) X 4.5000 (+-.034) X 72 RBW Cutting - Standard +.125		
	Cut To Length		
	72.0000 " 1		
	Nominal Chemistry/Act Physical		
	Standard Packaging		
	AMS-QQ-A-225/8,AMS-4160, ASTM B211 OR ASTM B221		

TAGNUM	QTY	UOM	VEND	VENDPO	HLOT	PCS	---	COM
1013991879	1	PC	SERVICE C	5400390588	201802890	1		

ROHS COMPLIANT;ASTM B 221|2014

Total Gross Weight **84.000 lb**

All items, not declared as partial delivery, are final quantities.
Delivery Terms: PPD gem. Incoterms 2000 Prepaid PREPAID

thyssenkrupp Materials NA
22355 W 11 Mile Road
Southfield, MI 48033

thyssenkrupp Materials NA

thyssenkrupp

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	06/27/2018
DOC. NO:	2406053413*
BOL. NO:	2406053413
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303-A**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date ou la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Service Center Metals
5850 Quality Way
Prince George, VA 23875

Can Do.

Made In the U.S.A.

OUR ORDER NUMBER	ITEM
945044	1

BILL TO: Thyssenkrupp Materials NA

SHIP TO: ThyssenKrupp Materials NA-St. Laurent,QC

Quantity Certified 1,121 lbs 7 pcs

MANIFEST NUMBER: 361468

CUSTOMER PO: 5400390588

CUSTOMER PART NUMBER: ALREC00215

BILL NUMBER: MRB0484

ALLOY / TEMPER: 6061-T6511

DESCRIPTION: MQRB 2.500x4.500

DATE OF SHIPMENT: 3/19/2018

SALESPERSON: D.Schroeder (Canada)

CERTIFICATION: ASTM-B221-14 StencilCont

SPECIFICATION: AMS-QQA-200/8 Rev-A obsolete

SPECIFICATION: RoHS 2011/65/EU Compliant

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

SCM is ISO 9001-2015 certified

This product is RoHS-2, REACH, and DFARS compliant

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI) min	Ultimate Tensile Strength (KSI) max	Yield Strength (KSI) min	Yield Strength (KSI) max	Percent Elongation min	Percent Elongation max
1	201802890	2/18/18	50.20	50.20	47.00	47.00	17.60	17.60

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	AL	Others Each	Others Total	Melt Source:
02131802	201802890	6061	0.75	0.35	0.31	0.10	0.90	0.09	0.12	0.03	97.35	0.05	0.15	*United States of America*

Print Date: 3/19/2018

SCM products are melted and extruded in the USA

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 3/14/2018

Del.: 2406053413
CstOr PO040266
Date 06/26/2018
From: TK Materials CA, Ltd.
Cust. DART AEROSPACE LTD
CstAr
Wgt.: 80 LB

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR ~~QQ-A-250/11~~ OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6B | T TTT | X | WW WWW
THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WW WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1 000X12 000

RELEASED
2009 -05- 0 8

REV	DESCRIPTION	BY	DATE
B	REMOVE QQ-A-250/11 OPTION. REFORMAT NOTES. ADD ASTM B211/B221 (ZN D7-1)	CP	09 07 13
A	NEW ISSUE	DS	01 06 08

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO: M6061T6B — REV. B
MFG APPR		SHEET 1 OF 1
APPROVED		TITLE: 6061-T6 BAR — SCALE: NTS
DE APPR		
DATE	09.07.13	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6B 2.500 x 04.500 PO / BATCH NO.: P0040266/5084788

DATE: 18/06/27

MATERIAL CERT REC'D: Yes THICKNESS ORDERED: 2.50"

QUANTITY RECEIVED: 6ft THICKNESS RECEIVED: 2.50"

QUANTITY INSPECTED: 6ft SHEET SIZE ORDERED: —

QUANTITY REJECTED: Ø SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	AMS-QQ-A-225/8
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HT: 20180287-10
CORRECT MATERIAL IDENTFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: AT DAS 9 9-89	SIGNED OFF BY:
DATE: 18/06/27	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

thyssenkrupp Materials NA

thyssenkrupp

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

(1)

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	06/27/2018
DOC. NO:	2406053584*
BOL. NO:	2406053584
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303-A**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA
**** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ****
**** REFERENCED ON IT ****

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG
0010	**AMS-QQ-A-225/8,AMS-4160, ASTM B211 OR ASTM B221**	1 PC	1008751585
	ALREC00316	44 lb	
	6061 T6511 Aluminum Extruded Rectangular		
	1.25000 (+-.012) X 2.5000 (+-.024) X 144 Mill Length		
	Nominal Chemistry/Act Physical		
	Standard Packaging		
	AMS-QQ-A-225/8,AMS-4160, ASTM B211 OR ASTM B221		

TAGNUM	QTY	UOM	VEND	VENDPO	HLOT	PCS	---	COM
2001379331	1	PC	SERVICE C	5400400615	201807982	1		

ROHS COMPLIANT;ASTM B 221|2014

Total Gross Weight 52.000 lb

All items, not declared as partial delivery, are final quantities.
Delivery Terms: PPD gem. Incoterms 2000 Prepaid PREPAID

thyssenkrupp Materials NA
22355 W 11 Mile Road
Southfield, MI 48033

thyssenkrupp Materials NA

thyssenkrupp

thyssenkrupp Materials NA,4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	06/27/2018
DOC. NO:	2406053584*
BOL. NO:	2406053584
ORDER NO:	1403692528
YOUR P/O:	PO040266
CUSTOMER NO:	10058125
Route:	**303-A**
CONTACT:	Lucy Truglio
TEL:	
FAX:	
EMAIL:	lucy.truglio@thyssenkrupp.com

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date ou la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance

Service Center Metals
5850 Quality Way
Prince George, VA 23875

Can Do.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Made In the U.S.A.

OUR ORDER NUMBER	ITEM
950583	4

BILL TO: Thyssenkrupp Materials NA

SHIP TO: ThyssenKrupp Materials NA-St Laurent,QC

Quantity Certified 3,738 lbs 84 pcs

MANIFEST NUMBER: 366563

CUSTOMER PO: 5400400615

CUSTOMER PART NUMBER: ALREC00316

DIE NUMBER: MRB0475

ALLOY / TEMPER: 6061-T6511

DESCRIPTION: MQRB 1.250 x 2.500

DATE OF SHIPMENT: 5/8/2018

SALESPERSON: D.Schroeder (Canada)

CERTIFICATION: ASTM-B221-14 StencilCont

SPECIFICATION: RoHS 2011/65/EU Compliant

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

SCM is ISO 9001-2015 certified

This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI) min	Ultimate Tensile Strength (KSI) max	Yield Strength (KSI) min	Yield Strength (KSI) max	Percent Elongation min	Percent Elongation max
3	201807982	5/6/18	48.30	50.10	43.90	46.20	14.80	16.90

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	AL	Others Each	Others Total	Melt Source:
001E180323A	201807982	6061	0.75	0.37	0.32	0.11	0.90	0.11	0.06	0.03	97.35	0.05	0.15	*United States of America*
001E180323Y	201807982	6061	0.76	0.37	0.33	0.12	0.97	0.10	0.05	0.03	97.27	0.05	0.15	*United States of America*

SCM products are melted and extruded in the USA

Print Date: 5/8/2018

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 3/14/2018

From: TK Materials CA, Ltd.
Cust. DART AEROSPACE LTD
CstAr
Wgt.: 44 LB
Del.: 2406053584
CstOr PO040266
Date 06/26/2018

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

B

PART NUMBER: M6061T6B | T.TTT | X | WW.WWW
THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
2009 -05- 0 3

REV.	DESCRIPTION	BY	DATE
B	REMOVE QQ-A-250/11 OPTION. REFORMAT NOTES. ADD ASTM B211/B221 (ZN D7-1)	CP	09.07.13
A	NEW ISSUE	DS	01.06.08

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. M6061T6B — REV. B — SHEET 1 OF 1
MFG. APPR.		
APPROVED		TITLE: 6061-T6 BAR — SCALE: NTS
DE APPR.		
DATE	09.07.13	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B2.500x4.250 PO / BATCH NO.: P0040266 / 5084789

DATE: 18/06/27

MATERIAL CERT REC'D: Yes THICKNESS ORDERED: 2.500"

QUANTITY RECEIVED: 12ft THICKNESS RECEIVED: 2.500"

QUANTITY INSPECTED: 12ft SHEET SIZE ORDERED: —

QUANTITY REJECTED: Ø SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	AMS-QQ-A-225/8
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	HT: 201807982
CORRECT MATERIAL IDENTFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: AT DAS 9 9-89	SIGNED OFF BY:
DATE: 18/06/27	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in